

according to Regulation (EC) No. 1907/2006 as amended by (EC) No. 2020/878; US OSHA HCS 2015; and Canadian WHMIS 2015.

Section 1. Identification of the Substance/Mixture and of the Company/Undertaking

- 1.1 Product Code:** TH-80U
Product Name: TH-80u
X Code: X(22,53)1275
- 1.2 Relevant identified uses of the substance or mixture and uses advised against:**
- 1.3 Details of the Supplier of the Safety Data Sheet:**
Company Name: Hitachi Industrial Equipment & Solutions America, LLC
 2730 Greenleaf Avenue **Phone Number:**
 Elk Grove Village, IL 60007 (866)583-0048
Information: Christian Krzykwa (980)500-7144
- 1.4 Emergency telephone number:** (800)424-9300
Emergency Contact: Chemtrec

Section 2. Hazards Identification

- 2.1 Classification of the Substance or Mixture:**
 Flammable Liquids, Category 2
 Serious Eye Damage/Eye Irritation, Category 2A
 Specific Target Organ Toxicity (single exposure), Category 3

2.2 Label Elements:



GHS Signal Word: **Danger**

Hazard-determining components of labelling:

Methyl ethyl ketone

GHS Hazard Phrases:

H225 - Highly flammable liquid and vapor.

H319 - Causes serious eye irritation.

H336 - May cause drowsiness or dizziness.

GHS Precautionary Phrases:

P210 - Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

P233 - Keep container tightly closed.

P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.

P264 - Wash hands thoroughly after handling.

P271 - Use only outdoors or in a well-ventilated area.

P280 - Wear protective gloves/protective clothing/eye protection/face protection.

GHS Response Phrases:

P303+361+353 - IF ON SKIN (or hair): Remove/take off immediately all contaminated clothing. Rinse skin with water/shower.

P304+340 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

P305+351+338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P312 - Call a POISON CENTER or doctor/physician if you feel unwell.

P337+313 - If eye irritation persists, get medical advice/attention.

GHS Storage and Disposal Phrases:

P405 - Store locked up.

P501 - Dispose of contents/container to ...

UFI:

2.3 Adverse Human Health Hazards not otherwise classified (HNOC) or not covered by GHS.

Effects and Symptoms:

Section 3. Composition/Information on Ingredients

CAS #	Hazardous Components (Chemical Name)/ REACH Registration No.	Concentration	EC No./ EC Index No.	GHS Classification
78-93-3	Methyl ethyl ketone 01-2119457290-43-xxxx	81.0 -100.0 %	201-159-0 606-002-00-3	Flam. Liq. 2: H225 Eye Damage 2: H319 STOT (SE) 3: H336 EUH066

Section 4. First Aid Measures

- 4.1 Description of First Aid Measures:** Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.
- In Case of Inhalation:** If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.
- In Case of Skin Contact:** Wash off with soap and plenty of water. Consult a physician.
- In Case of Eye Contact:** Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.
- In Case of Ingestion:** Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.
- 4.2 Important Symptoms and Effects, Both Acute and Delayed:** The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11
- 4.3 Indication of any immediate medical attention and special treatment needed:** No data available.

Section 5. Fire Fighting Measures

- 5.1 Suitable Extinguishing Media:** Use water spray, dry chemical, carbon dioxide, or alcohol-resistant foam.
- 5.2 Flammable Properties and Hazards:** Carbon oxides,
Flash back possible over considerable distance. Container explosion may occur under fire conditions.
No data available.
- Flash Pt:** -2.99 C Method Used: Closed Cup
- Explosive Limits:** LEL: 1.8 %(V) UEL: 10.1 %(V)
- Autoignition Pt:** No data.
- 5.3 Fire Fighting Instructions:** Wear self contained breathing apparatus for fire fighting if necessary. Further information.

Section 6. Accidental Release Measures

- 6.1 Protective Precautions, Protective Equipment and Emergency Procedures:** Use personal protective equipment. Avoid breathing vapors, mist or gas. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas. For personal protection see section 8.
- 6.2 Environmental Precautions:** Prevent further leakage or spillage if safe to do so. Do not let product enter drains.
- 6.3 Methods and Material For Containment and Cleaning Up:** Contain spillage, and then collect with an electrically protected vacuum cleaner or by wet-brushing and place in container for disposal according to local regulations (see section 13).

Section 7. Handling and Storage

- 7.1 Precautions To Be Taken in Handling:** Avoid contact with skin and eyes. Avoid inhalation of vapor or mist. Use explosion-proof equipment. Keep away from sources of ignition - No smoking. Take measures to prevent the build up of electrostatic charge. For precautions see section 2.
- 7.2 Precautions To Be Taken in Storing:** Store under inert gas. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Hygroscopic. Storage class 510)
- Other Precautions:** Apart from the uses mentioned in section 1.2 no other specific uses are stipulated.

Section 8. Exposure Controls/Personal Protection

8.1 Exposure Parameters:

CAS #	Chemical Name	Jurisdiction	Recommended Exposure Limits	Notations
78-93-3	Methyl ethyl ketone	ACGIH TLV	TLV: 200 ppm STEL: 300 ppm	
		Europe	TWA: 600 mg/m3 (200 ppm) STEL: 900 mg/m3 (300 ppm)	
		France VL	TWA: 600 mg/m3 (200 ppm) STEL: 900 mg/m3 (300 ppm)	
		OSHA PELs	PEL: 200 ppm	
		Britain EH40	TWA: 600 mg/m3 (200 ppm) STEL: 899 mg/m3 (300 ppm)	Skin Absorption

8.2 Exposure Controls:

- 8.2.1 Engineering Controls (Ventilation etc.):** Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

8.2.2 Personal protection equipment:

- Eye Protection:** Face shield and safety glasses.
- Protective Gloves:** Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands. Splash contact:
Material: butyl-rubber Minimum layer thickness: 0.3 mm Break through time: 292 min. If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.
- Other Protective Clothing:** Impervious clothing. Flame retardant antistatic protective clothing.
- Respiratory Equipment (Specify Type):** Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi- purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls.

If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

8.2.3 Environmental

- Exposure Controls:** Prevent further leakage or spillage if safe to do so. Do not let product enter drains.
- Exposure Scenarios:** No data available.

Section 9. Physical and Chemical Properties

9.1 Information on Basic Physical and Chemical Properties

- Physical States:** [] Gas [X] Liquid [] Solid
- Appearance and Odor:** Appearance: Form: liquid. Clear.
Color: colorless (Upon aging, clear or colorless fluids may develop a slight yellow tint which will not affect the product performance).
- pH:** Not available
- Melting Point:** -86.99 C
- Boiling Point:** 80.00 C
- Flash Pt:** -2.99 C Method Used: Closed Cup
- Evaporation Rate:** Not available
- Saturated Vapor Concentration:** No data.
- Flammability (solid, gas):** No data available.
- Explosive Limits:** LEL: 1.8 %(V) UEL: 10.1 %(V)
- Vapor Pressure (vs. Air or mm Hg):** 95 hPa at 20.0 C
No data.
- Vapor Density (vs. Air = 1):** 2.49 - (Air=1.0)
- Specific Gravity (Water = 1):** No data.
- Density:** 0.805 G/ML

Solubility in Water:	soluble
Octanol/Water Partition Coefficient:	0.29
Autoignition Pt:	No data.
Decomposition Temperature:	No data.
Viscosity:	Not available
Explosive Properties:	No data available.
Oxidizing Properties:	No data available.

9.2 Other Information

9.2.1 Information with regard to physical hazard classes

Information with regard to primary physical hazard:

9.2.2 Other safety characteristics

Section 10. Stability and Reactivity

10.1 Reactivity:	No data available.
10.2 Stability:	Unstable [] Stable [X]
10.3 Conditions To Avoid - Hazardous Reactions:	Vapors may form explosive mixture with air.
Possibility of Hazardous Reactions:	Will occur [] Will not occur [X]
10.4 Conditions To Avoid - Instability:	Exposure to moisture. Heat.
10.5 Incompatibility - Materials To Avoid:	Oxidizing agents, Strong reducing agents.
10.6 Hazardous Decomposition or Byproducts:	No data available. In the event of fire: see section 5.

Section 11. Toxicological Information

11.1 Information on Toxicological Effects:	<p>Acute toxicity.</p> <p>Germ cell mutagenicity. No data available.</p> <p>Reproductive toxicity. Aspiration hazard:</p> <p>CAS# 78-93-3:</p> <p>Acute toxicity, LD50, Intraperitoneal, Mouse, 616.0 MG/KG.</p> <p>Result:</p> <p>Lungs, Thorax, or Respiration: Sputum.</p> <p>Biochemical: Metabolism (Intermediary): Other proteins.</p> <p>Biochemical:Metabolism (intermediary): Effect on inflammation or mediation of inflammation.</p> <p>- Shell Chemical Company. Unpublished Report., Vol/p/yr: -,6, 1961</p> <p>Acute toxicity, LD50, Skin, Species: Rabbit, 6480. MG/KG.</p> <p>Result:</p> <p>Lungs, Thorax, or Respiration:Other changes.</p> <p>Biochemical:Metabolism (intermediary): Effect on inflammation or mediation of inflammation.</p>
---	--

- Shell Chemical Company., Vol/p/yr: MSDS-5390-,

Acute toxicity, LC50, Inhalation, Mouse, 32.00 MG/M3.

Result:

Brain and Coverings: Other degenerative changes.

Biochemical:Metabolism (intermediary): Effect on inflammation or mediation of inflammation.

Acute toxicity, LD50, Intraperitoneal, Species: Guinea pig, 2.000 GM/KG.

Result:

Immunological Including Allergic: Increase in humoral immune response.

Irritation or Corrosion: Skin corrosion/irritation.

Result: Tumorigenic:Tumors at site or application. No skin irritation . (OECD Test Guideline 404) Serious eye damage/eye irritation Eyes -Rabbit)

Irritating to eyes .

Sensitization: No data available.

Chronic Toxicological Effects: Specific target organ toxicity - single exposure: May cause drowsiness or dizziness. Specific target organ toxicity -repeated exposure: no data available.

Carcinogenicity/Other Information: IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
ACGIH: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.
NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.
OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

CAS #	Hazardous Components (Chemical Name)	NTP	IARC	ACGIH	OSHA
78-93-3	Methyl ethyl ketone	n.a.	n.a.	n.a.	n.a.

Section 12. Ecological Information

- 12.1 Toxicity:** No data available.
- 12.2 Persistence and Degradability:** No data available.
- 12.3 Bioaccumulative Potential:** No data available.
- 12.4 Mobility in Soil:** No data available.
- 12.5 Results of PBT and vPvB assessment:** PBT/vPvB assessment not available as chemical safety assessment not required/not conducted.
- 12.6 Other adverse effects:** No data available.

Section 13. Disposal Considerations

- 13.1 Waste Disposal Method:** Product.
Burn in a chemical incinerator equipped with an afterburner and scrubber but exert extra care in igniting as this material is highly flammable. Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material.
Contaminated packaging.

Section 14. Transport Information

GHS Classification: Flammable Liquids, Category 2 - Danger! Highly flammable liquid and vapor
Serious Eye Damage/Eye Irritation, Category 2A - Warning! Causes serious eye irritation
Specific Target Organ Toxicity (single exposure), Category 3 - Warning! May cause respiratory irritation, or may cause drowsiness and dizziness

14.1 LAND TRANSPORT (US DOT):

DOT Proper Shipping Name: Printing ink, [flammable or] Printing ink related material [(including printing ink thinning or reducing compound), flammable]
DOT Hazard Class: 3 FLAMMABLE LIQUID
UN/NA Number: UN1210 II



14.1 LAND TRANSPORT (Canadian TDG):

TDG Shipping Name: Printing ink, [flammable or] Printing ink related material [(including printing ink thinning or reducing compound), flammable]
UN Number: 1210 **Packing Group:** II
Hazard Class: 3 - FLAMMABLE LIQUID **TDG Classification:**

14.1 LAND TRANSPORT (European ADR/RID):

ADR/RID Shipping Name: Printing ink, [flammable or] Printing ink related material [(including printing ink thinning or reducing compound), flammable]
UN Number: 1210 II
Hazard Class: 3 - FLAMMABLE LIQUID

14.3 AIR TRANSPORT (ICAO/IATA):

ICAO/IATA Shipping Name: Printing ink, [flammable or] Printing ink related material [(including printing ink thinning or reducing compound), flammable]
UN Number: 1210 **Packing Group:** II
Hazard Class: 3 - FLAMMABLE LIQUID

Section 15. Regulatory Information

EPA SARA (Superfund Amendments and Reauthorization Act of 1986) Lists

CAS #	Hazardous Components (Chemical Name)	S. 302 (EHS)	S. 304 RQ	S. 313 (TRI)
78-93-3	Methyl ethyl ketone	No	Yes NA	No

CAS #	Hazardous Components (Chemical Name)	Canadian NPRI	Canadian Toxic	Canadian DSL
78-93-3	Methyl ethyl ketone	Yes: Part 5	No	Yes

CAS #	Hazardous Components (Chemical Name)	Other US EPA or State Lists
78-93-3	Methyl ethyl ketone	CAA HAP,ODC: No; CWA NPDES: No; TSCA: Yes - Inventory; CA PROP.65: No

CAS #	Hazardous Components (Chemical Name)	International Regulatory Lists
78-93-3	Methyl ethyl ketone	Mexico INSQ: Yes - 1193; Australia ICS: Yes; New Zealand IOC: Yes; China IECSC: Yes; Japan ENCS: Yes - 2-542; Japan ISHL: No; Korea ECL: Yes - KE-24094; Philippines ICCS: Yes; Taiwan TCSCA: Yes; Singapore HSL: No; Israel HSL: No; Germany WHCS: Yes - 150: WGK 1; Switzerland Giftliste 1: Yes - G-2429; Switzerland INNS: No; REACH: Yes - 01-2119457290-43: Full, (P)

Section 16. Other Information

Revision Date: 03/03/2022

Additional Information About This Product: No data available.

This Product:

Company Policy or

Disclaimer:

The information and recommendations contained herein are, to the best of Hitachi's knowledge and belief, accurate and reliable as of the date issued. Because many factors may affect processing or application/use, HITACHI recommend that you make tests to determine the suitability of a product for your particular purpose prior to use. It is the user's responsibility to satisfy itself that the product is suitable for the intended use. If buyer repackages this product, it is the user's responsibility to insure proper health, safety and other necessary information is included with and/or on the container. Appropriate warnings and safe-handling procedures should be provided to handlers and users. Alteration of this document is strictly prohibited. Except to the extent required by law, re-publication or retransmission of this document, in whole or in part, is not permitted. In no case shall the descriptions, information, data or designs provided be considered a part of our terms and conditions of sale. Further, you expressly understand and agree that the descriptions, designs, data and information furnished by Hitachi hereunder are given gratis and Hitachi assumes no obligation or liability for the description, designs, data and information given or results obtained. All such being given and accepted at your risk.