

Page: 1

Revision: 12/04/2014

### 1. Product and Company Identification

Product Code: JP-G27 ENG
Product Name: JP-G27
Trade Name: JP-G27

Company Name: Hitachi America, Ltd 50 Prospect Ave

Tarrytown, NY

Web site address: www.hitachi-america.us/ice/inkjetprinters/

Emergency Contact: Chemtrec

(800)424-9300

#### 2. Hazards Identification

Flammable Liquids, Category 2
Acute Toxicity: Oral, Category 5
Skin Corrosion/Irritation, Category 2

Serious Eye Damage/Eye Irritation, Category 2

Toxic To Reproduction, Category 1B

Specific Target Organ Toxicity (single exposure), Category 1 Specific Target Organ Toxicity (single exposure), Category 2 Specific Target Organ Toxicity (repeated exposure), Category 1

Aquatic Toxicity (Acute), Category 3
Aquatic Toxicity (Chronic), Category 3







GHS Signal Word: Danger

GHS Hazard Phrases: Highly flammable liquid and vapor.

May be harmful if swallowed.

Causes skin irritation.

Causes serious eye irritation.

May damage fertility or the unborn child .

Causes damage to organs May cause damage to organs.

Causes damage to organs through prolonged or repeated exposure.

Harmful to aquatic life.

Harmful to aquatic life with long lasting effects.

GHS Precaution Phrases: Keep container tightly closed.

Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Wear protective gloves/protective clothing/eye protection/face protection.

Ground/bond container and receiving equipment.

Use explosion-proof electrical/ventilating/lighting equipment. Take precautionary measures against static discharge.

Use only non-sparking tools.

Wash hands thoroughly after handling.

Take off contaminated clothing and wash it before reuse.

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Use personal protective equipment as required.

Do not breathe dust/fume/gas/mist/vapours/spray.

Do not eat, drink or smoke when using this product.

Page: 2

Revision: 12/04/2014

Avoid release to the environment.

**GHS Response Phrases:** 

In case of fire, use dry chemical, CO2, water splay, fog or form to extinguish.

IF ON SKIN (or hair): Remove/take off immediately all contaminated clothing. Rinse skin

with water/shower.

Call a POISON CENTER/doctor/... if you feel unwell. IF ON SKIN: Wash with plenty of soap and water. Specific treatment see section 4 on this label. If skin irritation occurs, get medical advice/attention.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

If eye irritation persists, get medical advice/attention. IF exposed or concerned: Get medical attention/advice.

Get medical attention/advice if you feel unwell.

**GHS Storage and Disposal** 

Store in cool/well-ventilated place.

Phrases:

Dispose of contents/container listed in 40 CFR Parts 261.

Store locked up.

Hazard Rating System:





HMIS:

Potential Health Effects (Acute and Chronic):

Chronic: Chronic inhalation may cause effects similar to those of acute inhalation. Prolonged or repeated skin contact may cause defatting and dermatitis. Animal studies have reported that fetal effects/abnormalities may occur when maternal toxicity is seen. Chronic overexposure to vapors may cause lung damage. Prolonged or repeated skin contact may cause dermatitis. Chronic exposure may cause effects similar to those of acute exposure. Methanol is only very slowly eliminated from the body. Because of this slow elimination, methanol should be regarded as a cumulative poison. Though a single exposure may cause no effect, daily exposures may result in the accumulation of a harmful amount. Methanol has produced fetotoxicity in rats and teratogenicity in mice exposed by inhalation to high concentrations that did not produce significant maternal toxicity. Not available.

Inhalation:

Causes respiratory tract irritation. Inhalation of vapors may cause drowsiness and dizziness. May cause central nervous system effects such as nausea and headache. Neurobehavioural effects of exposure to MEK (200 ppm for 4 hrs) were studied with 137 volunteers. There were no statistically significant effects observed in biochemical, psychomotor, sensorimotor and psychological tests. Methanol is toxic and can very readily form extremely high vapor concentrations at room temperature. Inhalation is the most common route of occupational exposure. At first, methanol causes CNS depression with nausea, headache, vomiting, dizziness and incoordination. A time period with no obvious symptoms follows (typically 8-24 hrs). This latent period is followed by metabolic acidosis and severe visual effects which may include reduced reactivity and/or increased sensitivity to light, blurred, doubl and/or snowy vision, and blindness. Depending on the severity of exposure and the promptness of treatment, survivors may recover completely or may have permanent blindness, vision disturbances and/or nervous system effects. May cause respiratory tract irritation.

Skin Contact:

May be absorbed through the skin in harmful amounts. Repeated or prolonged exposure may cause drying and cracking of the skin. Only one human case of skin sensitization was located. Negative results were obtained in an animal test; MEK did not produce skin sensitization in the mouse ear thickness test. Causes moderate skin irritation. Prolonged and/or repeated contact may cause defatting of the skin and dermatitis. Methanol can be absorbed through the skin, producing systemic effects that include visual disturbances.



Page: 3

Revision: 12/04/2014

May cause skin irritation.

**Eye Contact:** Causes eye irritation. Vapors may cause eye irritation. Animal evidence suggests that

MEK is a moderate to severe eye irritant. May cause painful sensitization to light. Methanol is a mild to moderate eye irritant. Inhalation, ingestion or skin absorption of methanol can cause significant disturbances in vision, including blindness. Dust may

cause mechanical irritation.

**Ingestion:** May cause irritation of the digestive tract. Possible aspiration hazard. May cause central

nervous system depression. Animal evidence suggests that MEK can be aspirated (inhaled) into the lungs during ingestion or vomiting. May be fatal or cause blindness if

swallowed. Aspiration hazard. Cannot be made non-poisonous. May cause

gastrointestinal irritation with nausea, vomiting and diarrhea. May cause systemic toxicity

with acidosis. May cause central nervous system depression, characterized by

excitement, followed by headache, dizziness, drowsiness, and nausea. Advanced stages may cause collapse, unconsciousness, coma and possible death due to respiratory

failure. May cause cardiopulmonary system effects. May cause digestive tract

disturbances.

# 3. Composition/Information on Ingredients

CAS#	Hazardous Components (Chemical Name)	Concentration
78-93-3	Methyl ethyl ketone	~55.0 %
67-56-1	Methanol	10.0 -20.0 %
NA	Proprietary chrome complex	5.0 -10.0 %
NA	Proprietary copper complex	1.0 -5.0 %

#### 4. First Aid Measures

Emergency and First Aid

Procedures:

In Case of Inhalation: If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is

difficult, give oxygen. Get medical aid. Remove from exposure and move to fresh air

immediately.

In Case of Skin Contact: In case of contact, flush skin with plenty of water. Remove contaminated clothing and

shoes. Get medical aid if irritation develops and persists. Wash clothing before reuse. Flush skin with plenty of water for at least 15 minutes while removing contaminated

clothing and shoes. Get medical aid immediately. Get medical aid.

In Case of Eye Contact: In case of contact, immediately flush eyes with plenty of water for a t least 15 minutes.

Get medical aid. Flush eyes with plenty of water for at least 15 minutes, occasionally

lifting the upper and lower eyelids. Get medical aid immediately.

In Case of Ingestion: Potential for aspiration if swallowed. Get medical aid immediately. Do not induce

vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. If vomiting occurs naturally, have victim lean forward. If victim is

conscious and alert, give 2-4 cupfuls of milk or water.

Note to Physician: Treat symptomatically and supportively. Effects may be delayed.

Antidote: Ethanol may inhibit methanol metabolism.

Page: 4

Revision: 12/04/2014

## **5. Fire Fighting Measures**

Flash Pt: > -4.10 C (24.6 F) Method Used: Closed Cup

Explosive Limits: LEL: UEL:

**Autoignition Pt:** > 505.00 C (941.0 F)

Suitable Extinguishing Media:In case of fire, use carbon dioxide, dry chemical powder or appropriate foam. Water may

be ineffective because it will not cool material below its flash point. For small fires, use dry chemical, carbon dioxide, water spray or alcohol-resistant foam. Water may be ineffective. For large fires, use water spray, fog, or alcohol-resistant foam. Do NOT use straight streams of water. Use water spray, dry chemical, carbon dioxide, or appropriate

foam.

Fire Fighting Instructions: As in any fire, wear a self-contained breathing apparatus in pressure-demand,

MSHA/NIOSH (approved or equivalent), and full protective gear. Extremely flammable liquid and vapor. Vapor may cause flash fire. Vapors are heavier than air and may travel to a source of ignition and flash back. Vapors can spread along the ground and collect in low or confined areas. Ethanol may inhibit methanol metabolism. During a fire, irritating and highly toxic gases may be generated by thermal decomposition or combustion. Use water spray to keep fire-exposed containers cool. Water may be ineffective. Material is

lighter than water and a fire may be spread by the use of water.

Flammable Properties and Hazards:

#### 6. Accidental Release Measures

Steps To Be Taken In Case Material Is Released Or Spilled: Use proper personal protective equipment as indicated in Section 8.

Spills/Leaks: Absorb spill with inert material (e.g. vermiculite, sand or earth), then place in suitable container. Clean up spills immediately, observing precautions in the Protective Equipment section. Remove all sources of ignition. Use a spark-proof tool. Provide ventilation. Use water spray to disperse the gas/vapor. Absorb spill using an absorbent, non-combustible material such as earth, sand, or vermiculite. Do not use combustible materials such as sawdust. A vapor suppressing foam may be used to reduce vapors. Water spray may reduce vapor but may not prevent ignition in closed spaces. Sweep up, then place into a suitable container for disposal. Avoid generating dusty conditions.

### 7. Handling and Storage

Precautions To Be Taken in Handling:

Wash thoroughly after handling. Remove contaminated clothing and wash before reuse. Ground and bond containers when transferring material. Use spark-proof tools and explosion proof equipment. Avoid contact with eyes, skin, and clothing. Empty containers retain product residue, (liquid and/or vapor), and can be dangerous. Keep container tightly closed. Keep away from heat, sparks and flame. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose empty containers to heat, sparks or open flames. Use only with adequate ventilation. Avoid breathing vapor. Do not ingest or inhale. Avoid use in confined spaces. Use only in a well-ventilated area. Minimize dust generation and accumulation. Avoid ingestion and inhalation.

Precautions To Be Taken in Storing:

Keep away from sources of ignition. Store in a cool, dry, well-ventilated area away from incompatible substances. Flammables-area. Keep away from heat, sparks and flame.

Keep containers tightly closed.

# 8. Exposure Controls/Personal Protection



Page: 5

Revision: 12/04/2014

CAS#	Partial Chemical Name	OSHA TWA	ACGIH TWA	Other Limits
78-93-3	Methyl ethyl ketone	PEL: 200 ppm	TLV: 200 ppm STEL: 300 ppm	
67-56-1	Methanol	PEL: 200 ppm	TLV: 200 ppm STEL: 250 ppm	
NA	Proprietary chrome complex			
NA	Proprietary copper complex			

Respiratory Equipment

(Specify Type):

Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are

experienced.

**Eye Protection:** Wear chemical splash goggles. Wear appropriate protective eyeglasses or chemical

safety goggles as described by OSHA's eye and face protection regulations in 29 CFR

1910.133 or European Standard EN166.

**Protective Gloves:** Wear appropriate protective gloves to prevent skin exposure. Wear butyl rubber gloves,

apron, and/or clothing.

Other Protective Clothing: Wear appropriate protective clothing to prevent skin exposure.

Engineering Controls

(Ventilation etc.):

Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower. Use adequate general or local exhaust ventilation to keep airborne concentrations below the permissible exposure limits. Ventilation fans and other electrical service must be non-sparking and have an explosion-proof design. Use explosion-proof ventilation equipment.

### 9. Physical and Chemical Properties

Physical States: [ ] Gas [ X ] Liquid [ X ] Solid

Appearance and Odor: green.

solvent odor.

**Melting Point:** -98.00 C (-144.4 F) - 480.00 C (896.0 F)

**Boiling Point:** 64.70 C (148.5 F) **Autoignition Pt:** > 505.00 C (941.0 F)

Flash Pt: > -4.10 C (24.6 F) Method Used: Closed Cup

Explosive Limits: LEL: UEL:

Specific Gravity (Water = 1):

**Density:** ~ 0.8020 G/CM3

Vapor Pressure (vs. Air or

mm Hg):

Vapor Density (vs. Air = 1):

Evaporation Rate: Solubility in Water: Percent Volatile:



Page: 6

Revision: 12/04/2014

## 10. Stability and Reactivity

Stability: Unstable [ ] Stable [ X ]

Conditions To Avoid - ignition sources, Excess heat, High temperatures, confined spaces, Incompatible

**Instability:** materials, dust generation, Strong oxidants.

Incompatibility - Materials To Strong oxidizing agents, Strong acids, 2-propanol, Oxidizing agents, Reducing agents,

Avoid: acids, Alkali metals, Potassium, Sodium, metals as powders (e.g. hafnium, raney nickel),

Acid anhydrides, Acid chlorides, powdered aluminum, powdered magnesium.

Hazardous Decomposition Or Carbon monoxide, Carbon dioxide, Nitrogen oxides.

**Byproducts:** 

Possibility of Hazardous Will occur [ ] Will not occur [ X ]

Reactions:

Conditions To Avoid - Hazardous Reactions:

# 11. Toxicological Information

**Toxicological Information:** Epidemiology: No information found.

Teratogenicity: There is no human information available. Methanol is considered to be a potential developmental hazard based on animal data. In animal experiments, methanol

has caused fetotoxic or teratogenic effects without maternal toxicity. Reproductive Effects: See actual entry in RTECS for complete information.

Mutagenicity: Neurotoxicity: ACGIH cites neuropathy, vision and CNS under TLV basis.

Other Studies: No data available. Teratogenicity: No data available.

Carcinogenicity/Other

Information:

CAS# 78-93-3: Not listed by ACGIH, IARC, NTP, or CA Prop 65. CAS# 67-56-1: Not listed by ACGIH, IARC, NTP, or CA Prop 65. CAS# 147-14-8: Not listed by ACGIH,

IARC, NTP, or CA Prop 65.

CAS#	Hazardous Components (Chemical Name)	NTP	IARC	ACGIH	OSHA
78-93-3	Methyl ethyl ketone	n.a.	n.a.	n.a.	n.a.
67-56-1	Methanol	n.a.	n.a.	n.a.	n.a.
NA	Proprietary chrome complex	n.a.	n.a.	n.a.	n.a.
NA	Proprietary copper complex	n.a.	n.a.	n.a.	n.a.

# 12. Ecological Information

General Ecological Information:

Environmental: Substance evaporates in water with T1/2=3D (rivers) to 12D (lakes). Substance is not expected to bioconcentrate in marine life. Physical: Substance photodegrades in air with T1/2=2.3 days. Oxidizes rapidly by photo-chemical reactions in air. Readily biodegradable meeting the 10 day window criterion. Not expected to bioaccumulate significantly.

Dangerous to aquatic life in high concentrations. Aquatic toxicity rating: TLm 961000 ppm. It may be dangerous if it enters water intakes. Methyl alcohol is expected to biodegrade in soil and water very rapidly. This product will show high soil mobility and will be degraded from the ambient atmosphere by the reaction with photochemically produced hyroxyl radicals with an estimated half-life of 17.8 days. Bioconcentration factor for fish (golden ide) < 10.Based on a log Kow of -0.77, the BCF value for methanol

can be stimated to be 0.

Physical: No information available.



Page: 7

Revision: 12/04/2014

## 13. Disposal Considerations

Waste Disposal Method: Chemical waste generators must determine whether a discarded chemical is classified

as a hazardous waste. US EPA guidelines for the classification determination are listed in 40 CFR Parts 261. Additionally, waste generators must consult state and local hazardous waste regulations to ensure complete and accurate classification.

RCRA P-Series: None listed.

RCRA U-Series:

CAS# 78-93-3: waste number U159 (Ignitable waste, Toxic waste). CAS# 67-56-1: waste

number U154 (Ignitable waste). RCRA U-Series: None listed.

# 14. Transport Information

LAND TRANSPORT (US DOT):

**DOT Proper Shipping Name: Printing ink** 

**DOT Hazard Class:** 3 FLAMMABLE LIQUID

UN/NA Number: UN1210 Packing Group: II



LAND TRANSPORT (Canadian TDG):

TDG Shipping Name: Printing ink

UN Number: 1210 Packing Group: ||

Hazard Class: 3 - FLAMMABLE LIQUID TDG Classification:

LAND TRANSPORT (European ADR/RID):

ADR/RID Shipping Name:

UN Number: 1210 Packing Group: ||

Hazard Class: 3 - FLAMMABLE LIQUID

# 15. Regulatory Information

EPA SARA (Superfund Amendments and Reauthorization Act of 1986) Lists

CAS#	Hazardous Components (Chemical Name)	S. 302 (EHS)	S. 304 RQ	S. 313 (TRI)
78-93-3	Methyl ethyl ketone	No	Yes 5000 LB	No
67-56-1	Methanol	No	Yes 5000 LB	Yes
NA	Proprietary chrome complex	No	No	No
NA	Proprietary copper complex	No	No	Yes-Cat. N100

**This material meets the EPA** [X] Yes [ ] No Acute (immediate) Health Hazard **'Hazard Categories' defined** [X] Yes [ ] No Chronic (delayed) Health Hazard

for SARA Title III Sections [X] Yes [] No Fire Hazard

**311/312 as indicated:** [ ] Yes [X] No Sudden Release of Pressure Hazard

[ ] Yes [X] No Reactive Hazard

CAS#	Hazardous Components (Chemical Name)	Other US EPA or State Lists
78-93-3	Methyl ethyl ketone	TSCA: Yes - Inventory; CA PROP.65: No; CA TAC, Title 8: TAC, Title 8; NC TAP: Yes
67-56-1	Methanol	TSCA: Yes - Inventory; CA PROP.65: Yes; CA TAC, Title 8: TAC, Title 8; NC TAP: Yes
NA	Proprietary chrome complex	TSCA: No; CA PROP.65: No; CA TAC, Title 8: No; NC TAP: No
NA	Proprietary copper complex	TSCA: Yes - Inventory; CA PROP.65: No; CA TAC, Title 8:



Page: 8

Revision: 12/04/2014

		TAC, Title 8; NC TAP: No
CAS#	Hazardous Components (Chemical Name)	International Regulatory Lists
78-93-3	Methyl ethyl ketone	Canadian DSL: Yes; Canadian NDSL: No; Mexico INSQ: Yes - 1193; Australia ICS: Yes; New Zealand IOC: Yes; Japan ENCS: Yes - (2)-542; Japan ISHL: No; Israel HSL: No; Germany WHCS: Yes - 150; Switzerland Giftliste 1: Yes - G-2429; Switzerland INNS: No; REACH: Yes - (R), (P)
67-56-1	Methanol	Canadian DSL: Yes; Canadian NDSL: No; Mexico INSQ: Yes; Australia ICS: Yes; New Zealand IOC: Yes; Japan ENCS: Yes - (2)-201; Japan ISHL: No; Israel HSL: Yes - Cat.; Germany WHCS: Yes - 145; Switzerland Giftliste 1: Yes - G-2063; Switzerland INNS: No; REACH: Yes - (R), (P)
NA	Proprietary chrome complex	Canadian DSL: No; Canadian NDSL: No; Mexico INSQ: No; Australia ICS: No; New Zealand IOC: No; Japan ENCS: No; Japan ISHL: No; Israel HSL: No; Germany WHCS: No; Switzerland Giftliste 1: No; Switzerland INNS: No; REACH: Yes - (P)
NA	Proprietary copper complex	Canadian DSL: Yes; Canadian NDSL: No; Mexico INSQ: Yes; Australia ICS: Yes; New Zealand IOC: Yes; Japan ENCS: Yes; Japan ISHL: No; Israel HSL: Yes - Cat.; Germany WHCS: Yes; Switzerland Giftliste 1: No; Switzerland INNS: No; REACH: Yes - (R), (P)

### 16. Other Information

12/04/2014 Revision Date:

This Product:

Additional Information About To the best of our knowledge, the information contained here in is accurate. However, neither the above named supplier nor any of its subsidiaries assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

Hitachi Contact Information:

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