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1. Product and Company Identification

Product Code: JP-B85
Product Name: JP-B85

Company Name: Hitachi America, Ltd

50 Prospect Ave Tarrytown, NY

Web site address: www.hitachi-america.us/ice/inkjetprinters/

Emergency Contact: Chemtrec (800)424-9300

2. Hazards Identification

Flammable Liquids, Category 2
Acute Toxicity: Oral, Category 5
Skin Corrosion/Irritation, Category 2

Serious Eye Damage/Eye Irritation, Category 2

Toxic To Reproduction, Category 1B

Specific Target Organ Toxicity (single exposure), Category 1
Specific Target Organ Toxicity (single exposure), Category 2
Specific Target Organ Toxicity (repeated exposure), Category 1

Aquatic Toxicity (Acute), Category 3
Aquatic Toxicity (Chronic), Category 3







GHS Signal Word: Danger

GHS Hazard Phrases: Highly flammable liquid and vapor.

May be harmful if swallowed.

Causes skin irritation.

Causes serious eye irritation.

May damage fertility or the unborn child .

Causes damage to organs May cause damage to organs.

Causes damage to organs through prolonged or repeated exposure.

Harmful to aquatic life.

Harmful to aquatic life with long lasting effects.

GHS Precaution Phrases: Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Keep container tightly closed.

Use explosion-proof electrical/ventilating/lighting equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapours/spray.

Wash hands thoroughly after handling.

Do not eat, drink or smoke when using this product.

Avoid release to the environment.

Wear protective gloves/protective clothing/eye protection/face protection.

Use personal protective equipment as required.

GHS Response Phrases: IF ON SKIN: Wash with plenty of soap and water.

IF ON SKIN (or hair): Remove/take off immediately all contaminated clothing. Rinse skin



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with water/shower.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

IF exposed: Call a POISON CENTER or doctor/physician. IF exposed or concerned: Get medical attention/advice.

Call a POISON CENTER or doctor/physician if exposed or you feel unwell.

Call a POISON CENTER or doctor/physician if you feel unwell.

Get medical attention/advice if you feel unwell.

Specific treatment see section 4 on this label.

If skin irritation occurs, get medical advice/attention.

If eye irritation persists, get medical advice/attention.

Take off contaminated clothing and wash before re-use.

GHS Storage and Disposal

Store in cool/well-ventilated place.

Phrases:

Store locked up.

Dispose of contents/container listed in 40 CFR Parts 261.

Potential Health Effects (Acute and Chronic):

Chronic: Chronic inhalation may cause effects similar to those of acute inhalation. Prolonged or repeated skin contact may cause defatting and dermatitis. Animal studies have reported that fetal effects/abnormalities may occur when maternal toxicity is seen. Chronic overexposure to vapors may cause lung damage. Hazards not otherwise

classified (HNOC) or not covered by GHS. Not available.

Inhalation: Causes respiratory tract irritation. Inhalation of vapors may cause drowsiness and

dizziness. May cause central nervous system effects such as nausea and headache. Neurobehavioural effects of exposure to MEK (200 ppm for 4 hrs) were studied with 137 volunteers. There were no statistically significant effects observed in biochemical, psychomotor, sensorimotor and psychological tests. May cause respiratory tract

irritation.

Skin Contact: May be absorbed through the skin in harmful amounts. Repeated or prolonged exposure

may cause drying and cracking of the skin. Only one human case of skin sensitization was located. Negative results were obtained in an animal test; MEK did not produce skin

sensitization in the mouse ear thickness test. May cause skin irritation.

Eye Contact: Causes eye irritation. Vapors may cause eye irritation. Animal evidence suggests that

MEK is a moderate to severe eye irritant. Dust may cause mechanical irritation.

Ingestion: May cause irritation of the digestive tract. Possible aspiration hazard. May cause central

nervous system depression. Animal evidence suggests that MEK can be aspirated (inhaled) into the lungs during ingestion or vomiting. May cause digestive tract

disturbances.

3. Composition/Information on Ingredients

CAS#	Hazardous Components (Chemical Name)	Concentration	
78-93-3	Methyl ethyl ketone	55.0 -65.0 %	
67-56-1	Methanol	10.0 -20.0 %	
NA	Proprietary chrome complex	5.0 -10.0 %	
NA	Propietary copper complex	1.0 -5.0 %	



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4. First Aid Measures

Emergency and First Aid

Procedures:

Consult a physician. Show this safety data sheet to the doctor in attendance.

In Case of Inhalation: If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is

difficult, give oxygen. Get medical aid. If breathed in, move person into fresh air. Consult

a physician. Remove from exposure and move to fresh air immediately.

In Case of Skin Contact: In case of contact, flush skin with plenty of water. Remove contaminated clothing and

shoes. Get medical aid if irritation develops and persists. Wash clothing before reuse. Wash off with soap and plenty of water. Consult a physician. Get medical aid. Flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and

shoes.

In Case of Eye Contact: In case of contact, immediately flush eyes with plenty of water for a t least 15 minutes.

Get medical aid. Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician. Flush eyes with plenty of water for at least 15 minutes, occasionally lifting

the upper and lower eyelids. Get medical aid immediately.

In Case of Ingestion: Potential for aspiration if swallowed. Get medical aid immediately. Do not induce

vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. If vomiting occurs naturally, have victim lean forward. Do NOT induce vomiting. Rinse mouth with water. Consult a physician. If victim is conscious and

alert, give 2-4 cupfuls of milk or water.

Signs and Symptoms Of

Exposure:

The most important known symptoms and effects are described in the labelling (see

section 2.2) and/or in section 11

Note to Physician: Treat symptomatically and supportively.

5. Fire Fighting Measures

Flash Pt: > -4.10 C (24.6 F) Method Used: Closed Cup

Explosive Limits: LEL: UEL:

Autoignition Pt: 505.00 C (941.0 F)

Suitable Extinguishing Media:In case of fire, use carbon dioxide, dry chemical powder or appropriate foam. Water may

be ineffective because it will not cool material below its flash point. Use water spray, dry chemical, carbon dioxide, or alcohol-resistant foam. Use water spray, dry chemical,

carbon dioxide, or appropriate foam.

Fire Fighting Instructions: As in any fire, wear a self-contained breathing apparatus in pressure-demand,

MSHA/NIOSH (approved or equivalent), and full protective gear. Extremely flammable liquid and vapor. Vapor may cause flash fire. Vapors are heavier than air and may travel to a source of ignition and flash back. Vapors can spread along the ground and collect in

low or confined areas. Wear self contained breathing apparatus for fire fighting if

necessary.

Further information. During a fire, irritating and highly toxic gases may be generated by

thermal decomposition or combustion.

Flammable Properties and

Hazards:

No data available.



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6. Accidental Release Measures

Protective Precautions, Protective Equipment and Emergency Procedures: Use personal protective equipment. Avoid breathing vapors, mist or gas. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas. For personal protection see section 8.

Environmental Precautions: Steps To Be Taken In Case Material Is Released Or Spilled: Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

Use proper personal protective equipment as indicated in Section 8.

Spills/Leaks: Absorb spill with inert material (e.g. vermiculite, sand or earth), then place in suitable container. Clean up spills immediately, observing precautions in the Protective Equipment section. Remove all sources of ignition. Use a spark-proof tool. Provide ventilation. Contain spillage, and then collect with an electrically protected vacuum cleaner or by wet-brushing and place in container for disposal according to local regulations (see section 13). Sweep up, then place into a suitable container for disposal. Avoid generating dusty conditions.

7. Handling and Storage

Precautions To Be Taken in Handling:

Wash thoroughly after handling. Remove contaminated clothing and wash before reuse. Ground and bond containers when transferring material. Use spark-proof tools and explosion proof equipment. Avoid contact with eyes, skin, and clothing. Empty containers retain product residue, (liquid and/or vapor), and can be dangerous. Keep container tightly closed. Keep away from heat, sparks and flame. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose empty containers to heat, sparks or open flames. Use only with adequate ventilation. Avoid breathing vapor. Avoid contact with skin and eyes. Avoid inhalation of vapor or mist. Use explosion-proof equipment. Keep away from sources of ignition - No smoking. Take measures to prevent the build up of electrostatic charge. For precautions see section 2. Use only in a well-ventilated area. Minimize dust generation and accumulation. Avoid ingestion and inhalation.

Precautions To Be Taken in Storing:

Keep away from sources of ignition. Store in a cool, dry, well-ventilated area away from incompatible substances. Flammables-area. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Recommended storage temperature: -20 - 8 deg.C. Keep containers tightly closed.

8. Exposure Controls/Personal Protection

CAS	S #	Partial Chemical Name	OSHA TWA	ACGIH TWA	Other Limits
7	78-93-3	Methyl ethyl ketone	PEL: 200 ppm	TLV: 200 ppm STEL: 300 ppm	
6	67-56-1	Methanol	PEL: 200 ppm	TLV: 200 ppm STEL: 250 ppm	
	NA	Proprietary chrome complex			
	NA	Propietary copper complex			

Respiratory Equipment (Specify Type):

Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced. Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi- purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).



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Eye Protection: Wear chemical splash goggles. Face shield and safety glasses. Use equipment for eye

protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Wear appropriate protective eyeglasses or chemical safety goggles as described by OSHA's eye and face protection regulations in 29 CFR

1910.133 or European Standard EN166.

Protective Gloves: Wear appropriate protective gloves to prevent skin exposure. Handle with gloves. Gloves

must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash

and dry hands.

Other Protective Clothing: Wear appropriate protective clothing to prevent skin exposure. Complete suit protecting

against chemicals. Flame retardant antistatic protective clothing. The type of protective

equipment must be selected according to the concentration and amount of the

dangerous substance at the specific workplace.

Engineering Controls

(Ventilation etc.):

Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower. Use adequate general or local exhaust ventilation to keep airborne concentrations below the permissible exposure limits. Ventilation fans and other electrical service must be non-sparking and have an explosion-proof design.

Work/Hygienic/Maintenance

Practices:

Handle in accordance with good industrial hygiene and safety practice. Wash hands

before breaks and at the end of workday.

Environmental Exposure

Controls:

Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

9. Physical and Chemical Properties

Physical States: [] Gas [X] Liquid [] Solid

Appearance and Odor: Blue.

solvent odor.

 Melting Point:
 -87.00 C (-124.6 F) - 480.00 C (896.0 F)

 Boiling Point:
 64.00 C (147.2 F) - 65.00 C (149.0 F)

Autoignition Pt: 505.00 C (941.0 F)

Flash Pt: > -4.10 C (24.6 F) Method Used: Closed Cup

Explosive Limits: LEL: UEL:

Specific Gravity (Water = 1):

Density: ~ 0.8022 G/CM3

Vapor Pressure (vs. Air or

mm Hg):

Vapor Density (vs. Air = 1):

Evaporation Rate: Solubility in Water: Percent Volatile:

10. Stability and Reactivity

Reactivity: No data available.

Stability: Unstable [] Stable [X]

Conditions To Avoid - ignition sources, Excess heat, Heat, flames and sparks. Extremes of temperature and

Instability: direct sunlight. Incompatible materials, dust generation, Strong oxidants.

Incompatibility - Materials To Strong oxidizing agents, Strong acids, 2-propanol, acids, Bases, Oxidizing agents, Alkali

Avoid: metals.

Hazardous Decomposition Or Carbon monoxide, Carbon dioxide, Other decomposition products: No data available. In

Byproducts: the event of fire: see section 5. Nitrogen oxides.

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Possibility of Hazardous

Reactions:

Will occur [] Will not occur [X]

Conditions To Avoid -

No data available.

Hazardous Reactions:

11. Toxicological Information

Toxicological Information: Germ cell mutagenicity: No data available.

Reproductive toxicity. Aspiration hazard: Epidemiology: Teratogenicity: No data

available.

Reproductive Effects: Mutagenicity: Neurotoxicity: Other Studies:

Skin corrosion/irritation. No data available. Serious eye damage/eye irritation: Irritation or Corrosion:

Sensitization: No data available.

Chronic Toxicological Specific target organ toxicity - single exposure: No data available.

Effects: Specific target organ toxicity - repeated exposure:

Carcinogenicity/Other

Information:

CAS# 78-93-3: Not listed by ACGIH, IARC, NTP, or CA Prop 65. IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC. NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP. OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA. CAS#

147-14-8: Not listed by ACGIH, IARC, NTP, or CA Prop 65.

CAS#	Hazardous Components (Chemical Name)	NTP	IARC	ACGIH	OSHA
78-93-3	Methyl ethyl ketone	n.a.	n.a.	n.a.	n.a.
67-56-1	Methanol	n.a.	n.a.	n.a.	n.a.
NA	Proprietary chrome complex	n.a.	n.a.	n.a.	n.a.
NA	Propietary copper complex	n.a.	n.a.	n.a.	n.a.

12. Ecological Information

General Ecological

Information:

Environmental: Substance evaporates in water with T1/2= 3D (rivers) to 12D (lakes). Substance is not expected to bioconcentrate in marine life. Physical: Substance

photodegrades in air with T1/2 = 2.3 days. Oxidizes rapidly by photo-chemical reactions in air. Readily biodegradable meeting the 10 day window criterion. Not expected to

bioaccumulate significantly.

Results of PBT and vPvB

assessment:

PBT/vPvB assessment not available as chemical safety assessment not required/not

conducted.

Persistence and

Degradability:

Mobility in Soil:

No data available.

Bioaccumulative Potential: No data available. No data available.

13. Disposal Considerations

Waste Disposal Method: Chemical waste generators must determine whether a discarded chemical is classified

> as a hazardous waste. US EPA guidelines for the classification determination are listed in 40 CFR Parts 261. Additionally, waste generators must consult state and local

hazardous waste regulations to ensure complete and accurate classification.

RCRA P-Series: None listed.

RCRA U-Series:

CAS# 78-93-3: waste number U159 (Ignitable waste, Toxic waste). Product.

Burn in a chemical incinerator equipped with an afterburner and scrubber but exert extra care in igniting as this material is highly flammable. Offer surplus and non-recyclable

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solutions to a licensed disposal company.

Contaminated packaging. RCRA U-Series: None listed.

14. Transport Information

LAND TRANSPORT (US DOT):

CAS#

DOT Proper Shipping Name: Printing ink

DOT Hazard Class: 3 Printing ink

UN/NA Number: UN1210 Packing Group: II

FL®MM®BLE LIQUID

EPA SARA (Superfund Amendments and Reauthorization Act of 1986) Lists

Hazardous Components (Chemical Name)

15. Regulatory Information

S. 302 (EHS)

S. 304 RQ

S. 313 (TRI)

CAS#	riazardous Components (Circ	illical Naille)	3. 302 (L113)	3. 304 KQ	3. 313 (11XI)	
78-93-3	Methyl ethyl ketone		No	Yes 5000 LB	No	
67-56-1	Methanol		No	Yes 5000 LB	Yes	
NA	Proprietary chrome complex		No	No	No	
NA	(Trade Secret)		No	No	Yes-Cat. N100	
This material meets the EPA [X] Yes [] No Acute (immediate) Health Hazard 'Hazard Categories' defined [X] Yes [] No Chronic (delayed) Health Hazard for SARA Title III Sections [X] Yes [] No Fire Hazard 311/312 as indicated: [] Yes [X] No Sudden Release of Pressure Hazard [] Yes [X] No Reactive Hazard						
CAS#	Hazardous Components (Chemical Name)		Other US EPA or State Lists			
78-93-3	Methyl ethyl ketone		TSCA: Yes - Inventory; CA PROP.65: No; CA TAC, Title 8: TAC, Title 8; NC TAP: Yes			
67-56-1	Methanol		TSCA: Yes - Inventory; CA PROP.65: Yes; CA TAC, Title 8: TAC, Title 8; NC TAP: Yes			
NA	Proprietary chrome complex		TSCA: Yes; CA PROP.65: No; CA TAC, Title 8: No; NC TAP: No			
NA	(Trade Secret)		TSCA: Yes - Inventory; CA PROP.65: No; CA TAC, Title 8: TAC, Title 8; NC TAP: No			
CAS#	Hazardous Components (Chemical Name)		International Regulatory Lists			
78-93-3	Methyl ethyl ketone		1193; Australia I ENCS: Yes - (2)- Germany WHCS	CS: Yes; New Zeala 542; Japan ISHL: N	land Giftliste 1: Yes -	
67-56-1	Methanol		Canadian DSL: Yes; Canadian NDSL: No; Mexico INSQ: Yes;			



NA

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Australia ICS: Yes; New Zealand IOC: Yes; Japan ENCS: Yes - (2)-201; Japan ISHL: No; Israel HSL: Yes - Cat.; Germany WHCS: Yes - 145; Switzerland Giftliste 1: Yes - G-2063;

Switzerland INNS: No; REACH: Yes - (R), (P)

Proprietary chrome complex Canadian DSL: No; Canadian NDSL: No; Mexico INSQ: No;

Australia ICS: No; New Zealand IOC: No; Japan ENCS: No; Japan ISHL: No; Israel HSL: No; Germany WHCS: No; Switzerland Giftliste 1: No; Switzerland INNS: No; REACH:

Yes - (P)

NA Proprietary copper complex Canadian DSL: Yes; Canadian NDSL: No; Mexico INSQ: Yes;

> Australia ICS: Yes; New Zealand IOC: Yes; Japan ENCS: Yes; Japan ISHL: No; Israel HSL: Yes - Cat.; Germany WHCS: Yes; Switzerland Giftliste 1: No; Switzerland INNS: No;

REACH: Yes - (R), (P)

16. Other Information

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Hazard Rating System:





HMIS:

This Product:

Additional Information About To the best of our knowledge, the information contained here in is accurate. However, neither the above named supplier nor any of its subsidiaries assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

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