

SJ-MB Modbus/RTU Communications Option Board Instruction Manual

SJ300 SeriesL300P Series

NOTE: REFER ALSO TO SJ300 or L300P SERIES INSTRUCTION MANUAL

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After reading this manual, keep it handy for future reference.

Hitachi America, Ltd.

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Chapter 1 – General Description

The SJ-MB option board is a Modbus/RTU communication interface for the Hitachi SJ300 and L300P series of AC Variable Frequency Inverters. The board can be installed in either of the two available option slots in the inverter.

The SJ-MB uses the open MODBUS/RTU communication protocol. It utilizes a serial RS485 physical interface with a maximum 57600 Baud data rate. Even though the board uses the MODBUS/RTU protocol, this does not mean that all MODBUS services and functions are supported. Detailed description of the available functionality is provided in Chapter 4 of this manual. The board will act as a MODBUS/RTU slave that can be read from and written to over a serial RS485 network from a MODBUS/RTU master device. It will not initiate communication with other devices on the network. It will only respond to requests from a master device. The SJ-MB will allow a user to control the operation of the inverter, monitor its operation, and modify parameters.

Before using this product, please read this manual and the relevant inverter manual, and be sure to follow all safety precautions noted therein. After unpacking the SJ-MB board, carefully inspect it for any defect or damage, and be sure all parts are present.

Carton Contents

- (1) SJ-MB Modbus Communication Interface Board
- (2) Screws to secure board to inverter case (M3 x 8mm)
- (1) CD-ROM containing this manual (pdf)

WARRANTY

The warranty period under normal installation and handling conditions shall be eighteen (18) months from the date of purchase, or twelve (12) months from the date of installation, whichever occurs first. The warranty shall cover repair or replacement, at Hitachi's sole discretion, of the SJ-MB Option board.

Service in the following cases, even within the warranty period, shall be to the customers account:

- 1. Malfunction or damage caused by misuse, modification or unauthorized repair.
- 2. Malfunction or damage caused by mishandling, dropping, etc., after delivery.
- 3. Malfunction or damage caused by fire, earthquake, flood, lightning, abnormal input voltage, contamination, or other natural disasters.

If service is required for the product at your worksite, all expenses associated with field repair are the purchaser's responsibility. This warranty only covers service at Hitachi designated service facilities.

If making a warranty claims in reference to the above, please contact the distributor from whom you purchased the SJ-MB, and provide the model number, purchase date, installation date, and description of damage or missing components.

SAFETY PRECAUTIONS



HIGH VOLTAGE: This symbol indicates high voltage. It calls your attention to items or operations that could be dangerous to you and other persons operating this equipment. Read the message and follow the instructions carefully.



WARNING: Indicates a potentially hazardous situation that, if not avoided, can result in serious injury or death.



CAUTION: Indicates a potentially hazardous situation that, if not avoided, can result in minor to moderate injury, or serious damage to the product. The situation described in the CAUTION may, if not avoided, lead to serious results. Important safety measures are described in CAUTION (as well as WARNING), so be sure to observe them.



HIGH VOLTAGE: Motor control equipment and electronic controllers are connected to hazardous line voltages. When servicing drives and electronic controllers, there may be exposed components with housings or protrusions at or above line potential. Extreme care should be taken to protect against shock. Stand on an insulating pad and make it a habit to use only one hand when checking components. Always work with another person in case an emergency occurs. Disconnect power before checking controllers or performing maintenance. Be sure equipment is properly grounded. Wear safety glasses whenever working on electronic controllers or rotating machinery.



Wear safety glasses whenever working on electronic controllers or rotating machinery. WARNING: This equipment should be installed, adjusted, and serviced by qualified electrical maintenance personnel familiar with the construction and operation of the equipment and the hazards involved. Failure to observe this precaution could result in bodily injury.



WARNING: HAZARD OF ELECTRICAL SHOCK. DISCONNECT INCOMING POWER BEFORE WORKING ON THIS CONTROL.



WARNING: Wait at least five (5) minutes after turning OFF the input power supply before performing maintenance or an inspection. Otherwise, there is the danger of electric shock.



WARNING: Do not install or remove the SJ-MB Modbus option board while the inverter is energized. Otherwise there is the danger of electric shock and/or injury due to unexpected inverter operation.



WARNING: Never modify the unit. Otherwise, there is a danger of electric shock and/or injury.



CAUTION: Be sure to secure the SJ-MB option board with the supplied mounting screws. Make sure all connections are made securely; otherwise there is danger of a loose connection and unpredictable operation.



CAUTION: Alarm connection may contain hazardous live voltage even when inverter is disconnected. When removing the front cover for maintenance or inspection, confirm that incoming power for alarm connection is completely disconnected.



CAUTION: Be sure not to touch the surface or terminals of the SJ-MB Modbus option board while the inverter is energized; otherwise there is the danger of electric shock.



CAUTION: The software lock modes described in the SJ300 inverter manual are NOT supported via the SJ-MB option board. This means that network commands can bypass any software lock settings configured via the inverter keypad. It is therefore incumbent on the user to make sure no safety lockouts are violated through network commands.



CAUTION: When configuring parameters with the standard keypad, the inverter checks for and inhibits invalid parameter combinations when the STR key is pressed. The SJ-MB bypasses this check, so it is incumbent on the user to make sure invalid configuration parameters or combinations are not sent through network commands. Otherwise undesirable inverter behavior may occur.



CAUTION: Certain parameter data ranges vary depending on model and capacity. The SJ-MB does NOT check to make sure these data are within range. Thus it is incumbent on the user to make sure data for these parameters is within range for the specific model and rating. These parameters are noted in the parameter tables in the Appendix. Otherwise undesirable inverter behavior may occur.

INVERTER COMPATIBILITY

The inverter firmware revision number is embedded within the inverter Manufacturing Number, which can be found on the product nameplate. The SJ-MB Modbus Interface option board is compatible only with SJ300 and L300P series inverters with Revision Numbers HIGHER than those shown below.

XX<u>8K</u>T XXXXX XXXXX – for SJ300-xxxXFU 0.4 kW (0.5 hp) to 55 kW (75 hp), or L300P-xxxXFU or L300P-xxxXBRM 1.5 kW (2 hp) to 75 kW (100 hp)

XX<u>EM</u>T XXXXX XXXXX – for SJ300-xxxXFU 75kW (100 hp) to 150 kW (200 hp), or L300P-xxxXFU or L300P-xxxXBRM 90 kW (125 hp) to 132 kW (175 hp)

Note: All inverters in the model number series L300P-xxxXFU2 are compatible with the SJ-MB, regardless of revision number. All SJ300 and L300P models manufactured in 2004 or later are compatible as well.

Chapter 2 – Installation and Wiring

Orientation to Product Features

Figure 2-1 below shows the physical layout of the SJ-MB Modbus option board. In particular, note the location of status LEDs and DIP-switches.



SJ-MB Layout

Installing the Option Board

Power down the inverter and wait at least five minutes before moving to the next step. Open and remove the lower terminal cover. Confirm that the red CHARGE LED is extinguished and that the DC bus is fully discharged before proceeding further, otherwise there is the danger of electric shock. Then remove keypad from the inverter. You can now remove the upper front cover to expose the two option ports inside.

Figure 2-2 on the next page shows how to install the option board to option port 1 or 2 of the inverter. There are four holes on the corners of the option board. Align the board with the port connector in the proper orientation (to the left, when facing the inverter as show). Then align the top two holes with the two screw holes, and the bottom two holes with the two guide posts. Insert the board fully into the connector. Secure the board with the two M3 screws supplied.



Figure 2-2 Installation of SJ-MB

User Interface

The SJ-MB has six LEDs to convey module status and activity.

Four LEDs next to the Modbus port connector:

- **STATUS** (GREEN) This LED will be ON whenever the SJ-MB is receiving proper power from the inverter and the self diagnostics have shown the board to be functioning normally.
- ERROR (RED) This LED will be ON if the SJ-MB has failed due to a hardware watchdog timeout, or the Modbus communications has been absent for the software watchdog timeout period.
- MB TX This LED is ON when the SJ-MB is transmitting Modbus data over the network.
- MB RX This LED is ON when the SJ-MB is receiving Modbus data over the network.

Two LEDs near the right edge of the board:

- TXD This LED indicates communication from the SJ-MB to the inverter through the option port.
- RXD This LED indicates communication to the SJ-MB from the inverter through the option port.

(These two LEDs may appear blinking or may appear steady ON due to the high blink rate.)

Chapter 3 – Configuration

Configuration of the SJ-MB Board

Ensure that the SJ-MB is properly installed as described in Chapter 2.

There are two DIP-switch banks on the SJ-MB board (see Figure 2-1). The eight-position bank is not used; however ensure that all switches are in the OFF position.

On the two-position DIP-switch bank, the left switch (bit 1) of controls whether a termination resistor is connected across the D+ and D- data terminals. This switch should be in the OFF position, unless this SJ-MB board is the last device in the Modbus/RTU network. In this case, move this switch to the on position to provide proper network termination resistance. The right switch SHOULD NOT be used. It is for factory use only, and should be in the OFF position for normal operation.

Make sure that all wiring is secure in the inverter, and that the power connections are free and clear. Be sure to separate power wiring from control wiring. If they have to cross, be sure that they cross at a right angle to minimize the possibility of interference. Power up the inverter, and observe the LEDs on the SJ-MB board. The STATUS LED should be illuminated, and the RX and TX LEDs should blink when Modbus data is being passed. The red ERROR LED should NOT be illuminated. Also, the RXD and TXD LEDs should be blinking (may appear as though ON continuously, due to high blink rate). See Chapter 4 for detailed description of LED functions. If the LED conditions are not correct, proceed to Chapter 5 for Troubleshooting. If you power up the inverter before powering up the PC, an error code may appear. After powering up the PC and properly connecting the cable, you should be able to clear the error with the STOP/RESET key on the inverter keypad.

If the LEDs are correct, continue with the configuration.

Configuring Parameters that Control the SJ-MB

Using either the keypad, or the ProDrive Programming Software, you will need to configure the communication settings for the SJ-MB board. Refer to the following table.

	Run D		Defaults				
Function Code	Name	Description	Mode Edit Lo Hi	-FE (EU)	–FU (US)	-FR (Jpn)	Setting for Modbus Control via SJ-MB
C070	Data Command Method	Four options; select codes: 02 Digital Operator 03 RS485 port 04 Expansion board 1 05 Expansion board 2	* *	02	02	02	02

C071	Comm. Speed Selection	Five options; select codes: 02 Test 03 2400 bps 04 4800 bps 05 9600 bps 06 19200 bps	* √	04	04	04	To Match Master Device
C072	Node Allocation	Set the desired address of the inverter on the Modbus/RTU network. Range is 1 to 32.	× √	1	1	1	As required
C073	Comm. Data Length Selection	Two options, select codes: 07 7-bit data 08 8-bit data	× √	7	7	7	To Match Master Device
C074	Comm. Parity Selection	Three options, select codes: 00 No parity 01 Even parity 02 Odd parity	× √	00	00	00	To Match Master Device
C075	Comm. Stop Bit Selection	Two options, select codes: 01 1 stop bit 02 2 stop bits	× √	1	1	1	To Match Master Device
C078	Comm. Wait Time	Time the board waits after receiving a message before it transmits data. Range is 0.0 to 1000 ms	x √	0.0	0.0	0.0	As required

Chapter 4 – Operation

Setting Up the Inverter for Modbus Network Operation

Once the SJ-MB board has been properly configured and connected to a network as described in Chapter 3, it is capable of reading data from and writing data to the inverter. However if it is desired to have either the RUN command and/or the speed reference come from the Ethernet master, you must change two inverter parameters as shown in the following table.

			Run	Defaults				
Function Code	Name	Description	Mode Edit Lo Hi	-FE (EU)	-FU (US)	-FR (Jpn)	Setting for Modbus Control	
A001	Frequency Source Setting	Six options; select codes: 00 Keypad potentiometer 01Control terminal 02 Function F001 setting 03 RS485 serial command 04 Expansion board 1 05 Expansion board 2	* *	01	01	02	02	
A002	Run command source setting	Five options; select codes: 01 Input terminal [FW] or [RV] (assignable) 02 Run key on keypad, or digital operator 03 RS485 serial command 04 Start/Stop, expansion card #1 05 Start/Stop, expansion card #2	* *	01	01	02	02	

Supported MODBUS Functions

The SJ-MB is implemented with the MODBUS/RTU communication protocol. It supports the following MODBUS functions:

- 1 MODBUS_READ_COILS (up to 32 at a time)
- 3 MODBUS_READ_MULTIPLE_REGS (Up to 4 at a time)
- 5 MODBUS_WRITE_COIL
- 6 MODBUS_WRITE_SINGLE_REGISTER
- 8 MODBUS_LOOPBACK_TEST
- 15 MODBUS_FORCE_MULTIPLE_COILS (up to 32 at a time)
- 16 MODBUS_WRITE_MULTIPLE_REGS (up to 4 at a time)

Additional MODBUS/RTU protocol details, including specifications, application information, implementation guides, and other resources are available from the web site <u>www.modbus.org</u>.

Chapter 5 – Troubleshooting

In general, the first step to troubleshooting should be to inspect the status LEDs on the SJ-MB board, in addition to the inverter operator/keypad display. These will give valuable clues to the nature of the problem.

In addition, the inverter operator/keypad will provide diagnostic information for certain types of errors. Error codes for the option boards will have the format of:

E5X.X for a board installed in option slot 1, or **E7X.X** for a board installed in option slot 2. The number to the right of the decimal point indicates the drive status at the time of trip, as follows:

EXX.0	At reset	EXX.1	At stop	EXX.2	During deceleration
EXX.3	At constant speed	EXX.Y	During acceleration	EXX.5	f0 Stop
EXX.5	At starting	EXX.7	During DC injection braking	EXX.8	During overload restriction

The digit immediately to the left of the decimal point has the following meaning:

Code	Trip Name	Cause	Check	Remedy
EXO.X	Modbus Communication Error	Defective connection	Connectors (plugs & jacks), cable	Replace or repair; press STOP/RESET on inverter keypad
		PC not powered up or not connected to inverter	That PC is powered on and connected	Press STOP/RESET on inverter keypad
		Network configuration error	Verify proper Modbus setup of SJ-MB and master device	Reconfigure incorrect settings.
	Internal Communication	Option board ajar or loose	Verify board is properly seated in connector	Remove and reseat board
EX9.X	Error (between SJ-MB and inverter)	Board lockup	Check status LEDs	Press STOP/RESET key on inverter or cycle power
		Board defective	Check status LEDs	Replace SJ-MB
8888	Inverter Mismatch (blinking display as shown)	Inverter firmware version not compatible with SJ-MB option board	Inverter Manufacturing Number for version (see Page 7)	Replace Inverter with later version

Appendix – Parameter List

The following lists include the combined parameter sets of both the L300P series and SJ300 series of inverters. Therefore, all parameters listed are not available on both series. Please refer to the instruction manual for the inverter you have to determine the list of available parameters. Then you can find the parameter on these lists and determine proper addressing for Modbus/RTU.

Coil List

Coil No.	Item	R/W	Setting
0001h	Operation command	R/W	1: Run, 0: Stop (valid when A002 = 02)
0002h	Rotation direction command	R/W	1: Reverse, 0: Forward (valid when A002 = 02)
0003h	External trip (EXT)	R/W	1: Trip
0004h	Trip reset (RS)	R/W	1: Reset
0007h	Intelligent input terminal [1]	R/W	1: ON, 0: OFF (*1)
0008h	Intelligent input terminal [2]	R/W	1: ON, 0: OFF (*1)
0009h	Intelligent input terminal [3]	R/W	1: ON, 0: OFF (*1)
000Ah	Intelligent input terminal [4]	R/W	1: ON, 0: OFF (*1)
000Bh	Intelligent input terminal [5]	R/W	1: ON, 0: OFF (*1)
000Ch	Intelligent input terminal [6]	R/W	1: ON, 0: OFF (*1)
000Dh	Intelligent input terminal [7]	R/W	1: ON, 0: OFF (*1)
000Eh	Intelligent input terminal [8]	R/W	1: ON, 0: OFF (*1)
000Fh	Operation status	R	1: Run, 0: Stop (interlocked to "d003")
0010h	Rotation direction	R	1: Reverse rotation, 0: Forward rotation (interlocked to "d003")
0013h	RUN (running)	R	1: Tripped, 0: Normal
0014h	FA1 (constant-speed reached)	R	1: ON, 0: OFF
0015h	FA2 (set frequency overreached)	R	1: ON, 0: OFF
0016h	OL (overload notice advance signal (1))	R	1: ON, 0: OFF
0017h	OD (output deviation for PID control)	R	1: ON, 0: OFF
0018h	AL (alarm signal)	R	1: ON, 0: OFF
0019h	FA3 (set frequency reached)	R	1: ON, 0: OFF
001Ah	OTQ (over-torque)	R	1: ON, 0: OFF
001Bh	IP (instantaneous power failure)	R	1: ON, 0: OFF
001Ch	UV (under voltage)	R	1: ON, 0: OFF
001Dh	TRQ (torque limited)	R	1: ON, 0: OFF
001Eh	RNT (operation time over)	R	1: ON, 0: OFF
001Fh	ONT (plug-in time over)	R	1: ON, 0: OFF
0020h	THM (thermal alarm signal)	R	1: ON, 0: OFF
0026h	BRK (brake release)	R	1: ON, 0: OFF
0027h	BER (brake error)	R	1: ON, 0: OFF
0028h	ZS (0 Hz detection signal)	R	1: ON, 0: OFF
0029h	DSE (speed deviation maximum)	R	1: ON, 0: OFF
002Ah	POK (positioning completed)	R	1: ON, 0: OFF

002Bh	FA4 (set frequency overreached 2)	R	1: ON, 0: OFF
002Ch	FA5 (set frequency reached 2)	R	1: ON, 0: OFF
002Dh	OL2 (overload notice advance signal (2))	R	1: ON, 0: OFF
0032h	FBV (PID feedback comparison)	R	1: ON, 0: OFF
0033h	NDc (communication line disconnection)	R	1: ON, 0: OFF
0034h	LOG1 (logical operation result 1)	R	1: ON, 0: OFF
0035h	LOG2 (logical operation result 2)	R	1: ON, 0: OFF
0036h	LOG3 (logical operation result 3)	R	1: ON, 0: OFF
0037h	LOG4 (logical operation result 4)	R	1: ON, 0: OFF
0038h	LOG5 (logical operation result 5)	R	1: ON, 0: OFF
0039h	LOG6 (logical operation result 6)	R	1: ON, 0: OFF
003Ah	WAC (capacitor life warning)	R	1: ON, 0: OFF
003Bh	WAF (cooling-fan speed drop)	R	1: ON, 0: OFF
003Ch	FR (starting contact signal)	R	1: ON, 0: OFF
003Dh	OHF (heat sink overheat warning)	R	1: ON, 0: OFF
003Eh	LOC (low-current indication signal)	R	1: ON, 0: OFF
003Fh	M01 (general output 1)	R	1: ON, 0: OFF
0040h	M02 (general output 2)	R	1: ON, 0: OFF
0041h	M03 (general output 3)	R	1: ON, 0: OFF
0042h	M04 (general output 4)	R	1: ON, 0: OFF
0043h	M05 (general output 5)	R	1: ON, 0: OFF
0044h	M06 (general output 6)	R	1: ON, 0: OFF
0046h	FWR (forward rotation)	R	1: ON, 0: OFF
0047h	RVR (reverse rotation)	R	1: ON, 0: OFF
0048h	MJA (major failure)	R	1: ON, 0: OFF
0049h	Data writing in progress	R	1: Writing in progress, 0: Normal status
004Ah	CRC error	R	1: Error detected, 0: No error (*2)
004Bh	Overrun	R	1: Error detected, 0: No error (*2)
004Ch	Framing error	R	1: Error detected, 0: No error (*2)
004Dh	Parity error	R	1: Error detected, 0: No error (*2)
004Eh	Sum check error	R	1: Error detected, 0: No error (*2)

*1 Normally, this coil is turned on when the corresponding intelligent input terminal on the control circuit terminal block is turned on or the coil itself is set to on. In this regard, the operation of the intelligent input terminal has priority over the operation of the coil. If disconnection of the communication line has disabled the master system from turning off the coil, turn the corresponding intelligent input terminal on the control circuit block on and off. This operation turns off the coil.

*2 Communication error data is retained until an error reset command is input (can be reset during inverter operation.)

Register List

Dec	Hex	Description	Inverter Parameter
1	0x1	Set frequency (Hz) / PID Setpoint (%) [MSW]	F1
2	0x2	Set frequency (Hz) / PID Setpoint (%) [LSW]	F1
3	0x3	Status of Inverter [BYTE 3]	R1
4	0x4	Status of Inverter [BYTE 2]	R1
5	0x5	Status of Inverter [BYTE 1]	R1
17	0x11	Accumulated number of Trip(error)	D80
18	0x12	Factor and Status of Trip1 [MSW]	D81
19	0x13	Factor and Status of Trip1 [LSW]	D81
20	0x14	Frequency of Trip1 [MSW]	
21	0x15	Frequency of Trip1 [LSW]	
22	0x16	Output current of Trip1	
23	0x17	PN voltage (DC voltage) of Trip1	
24	0x18	Accumulated time during running of Trip1 [MSW]	
25	0x19	Accumulated time during running of Trip1 [LSW]	
26	0x1A	Accumulated time during power ON of Trip1 [MSVV]	
27		Accumulated time during power ON of Trip1 [LSw]	D 00
28		Factor and Status of Trip2 [MSW]	D82
29		Fraction and Status of Trip2 [LSW]	D82
30		Frequency of Trip2 [NSW]	
32		Output current of Trip2	
32	0x20	PN voltage (DC voltage) of Trip2	
34	0x21	Accumulated time during running of Trin2 [MSW]	
35	0x22	Accumulated time during running of Trip2 [NOV]	
36	0x24	Accumulated time during power ON of Trip2 [LOW]	
37	0x25	Accumulated time during power ON of Trip2 [LSW]	
38	0x26	Factor and Status of Trip3 [MSW]	D83
39	0x27	Factor and Status of Trip3 [LSW]	D83
40	0x28	Frequency of Trip3 [MSW]	
41	0x29	Frequency of Trip3 [LSW]	
42	0x2A	Output current of Trip3	
43	0x2B	PN voltage (DC voltage) of Trip3	
44	0x2C	Accumulated time during running of Trip3 [MSW]	
45	0x2D	Accumulated time during running of Trip3 [LSW]	
46	0x2E	Accumulated time during power ON of Trip3 [MSW]	
47	0x2F	Accumulated time during power ON of Trip3 [LSW]	
48	0x30	Factor and Status of Trip4 [MSW]	D84
49	0x31	Factor and Status of Trip4 [LSW]	D84
50	0x32	Frequency of Trip4 [MSW]	
51	0x33	Frequency of Trip4 [LSW]	
52	0x34	Output current of Trip4	
53	0x35	PN voltage (DC voltage) of Trip4	
54	0x36	Accumulated time during running of Trip4 [MSW]	
55	0x37	Accumulated time during running of Trip4 [LSW]	
56	0x38	Accumulated time during power ON of Trip4 [MSW]	

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57	0x39	Accumulated time during power ON of Trip4 [LSW]	
58	0x3A	Factor and Status of Trip5 [MSW]	D85
59	0x3B	Factor and Status of Trip5 [LSW]	D85
60	0x3C	Frequency of Trip5 [MSW]	
61	0x3D	Frequency of Trip5 [LSW]	
62	0x3E	Output current of Trip5	
63	0x3F	PN voltage (DC voltage) of Trip5	
64	0x40	Accumulated time during running of Trip5 [MSW]	
65	0x41	Accumulated time during running of Trip5 [LSW]	
66	0x42	Accumulated time during power ON of Trip5 [MSW]	
67	0x43	Accumulated time during power ON of Trip5 [LSW]	
68	0x44	Factor and Status of Trip6 [MSW]	D86
69	0x45	Factor and Status of Trip6 [LSW]	D86
70	0x46	Frequency of Trip6 [MSW]	
71	0x47	Frequency of Trip6 [LSW]	
72	0x48	Output current of Trip6	
73	0x49	PN voltage (DC voltage) of Trip6	
74	0x4A	Accumulated time during running of Trip6 [MSVV]	
75	0x4B	Accumulated time during running of Trip6 [LSW]	
76 77		Accumulated time during power ON of Trip6 [NSW]	
11	0X4D	Accumulated time during power ON of Trip6 [LSW]	
2304	0x900	Writing to EEPROM	
4097	0x1001	Output frequency [MSW]	D1
4098	0x1002	Output frequency [LSW]	D1
4099	0x1003	Output current	D2
4100	0x1004	Direction of present running	D3
4101	0x1005	Feedback data of PID control [MSW]	D4
4102	0x1006	Feedback data of PID control [LSW]	D4
4103	0x1007	Status of Input terminal	D5
4104	0x1008	Status of output terminal	D6
4105	0x1009	Value of conversion of frequency [MSW]	D7
4106	0x100A	Value of conversion of frequency [LSW]	D7
4112	0x1010	Output Torque	D12
4113	0x1011	Output voltage	D13
4114	0x1012	Input electric power	D14
4117	0x1015	Accumulated time during running [MSW]	D16
4118	0x1016	Accumulated time during running [LSW]	D16
4119	0x1017	Accumulated time during Power ON [MSW]	D17
4120	0x1018	Accumulated time during Power ON [LSW]	D17
1101	0.4000		
4134 1195	0x1020	On time of RPD running	D102
4135	0x1027	Unume of plactronics thermal protection	D103
4130	UX1U28	used rate of electronics thermal protection	D104
4355	0x1103	1st Acceleration time 1 [MSW]	F2
4356	0x1104	1st Acceleration time 1 [LSW]	F2
4357	0x1105	1st Deceleration time 1 [MSW]	F3

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4358	0x1106	1st Deceleration time 1 [LSW]	F3
4359	0x1107	Selection of running direction for DIG-OPE	F4
4609	0x1201	Selection of frequency command destination	A1
4610	0x1202	Selection of running command destination	A2
4611	0x1203	1st Base frequency	A3
4612	0x1204	1st Maximum frequency	A4
4613	0x1205	Selection of AT function	A5
4614	0x1206	Selection of O2 terminal function	A6
4619	0x120B	Start frequency of .O. terminal [MSW]	A11
4620	0x120C	Start frequency of .O. terminal [LSW]	A11
4621	0x120D	End frequency of .O. terminal [MSW]	A12
4622	0x120E	End frequency of .O. terminal [LSW]	A12
4623	0x120F	Starting rate of O terminal	A13
4624	0x1210	End rate of O terminal	A14
4625	0x1211	Selection of starting function of O terminal	A15
4626	0x1212	Sampling number of fetching data from .O.	A16
4629	0x1215	Selection of Multispeed method	A19
4630	0x1216	1st setting Multispeed frequency 0 [MSW]	A20
4631	0x1217	1st setting Multispeed frequency 0 [LSW]	A20
4632	0x1218	Multispeed frequency 1 [MSW]	A21
4633	0x1219	Multispeed frequency 1 [LSW]	A21
4634	0x121A	Multispeed frequency 2 [MSW]	A22
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12803 12804	0x3203 0x3204	3rd Base frequency 3rd Maximum frequency	A303 A304
12822 12823	0x3216 0x3217	3rd setting Multispeed frequency 0 [MSW] 3rd setting Multispeed frequency 0 [LSW]	A320 A320
12860 12861 12862	0x323C 0x323D 0x323E	Value of 3rd Manual torque boost 3rd Break point of manual torque boost Selection of 3rd Control method	A342 A343 A344
12909 12910 12911	0x326D 0x326E 0x326F	3rd Acceleration time 2 [MSW] 3rd Acceleration time 2 [LSW] 3rd Deceleration time 2 [MSW]	A392 A392 A393
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